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Liquid & Solid Smart Level Sensor











CREATING CUSTOMER VALUE IS OUR TOP PRIORITY

Our mission is to provide our customers the best appropriate devices and technical solutions.

Jining Xiangrun Instrument Co., Ltd. develops products through continuous research through professional engineers and advance technology; and years of experience from field applications. We manufacture a variety of high quality sensors and provide professional services for customers in the field of industrial automation.

We focus on creating value for customers by emphasing practical solution for the specific needs of each customer.

We are your trusted sensor products and service provider to help you gain competitiveness in the market place.



Smart Liquid & Solid Sensor



Advantages

- Wide applications: Detect Solid/Liquid and Paste
- High reliability: Not affected by foam but can detect foam
- Adhesive: Able to detect adhesive and conductive paste/slurry
- Compact design: Suitable for tight space installations
- Material : PEEK/Stainless steel for hygienic industrial applications.
- Ahesive : Not affected by adhesive media of maximum viscosity of 50000cp
- Easy to use: Portable device able to check process variable values
- Temperature range: standard model 115°C/ high temp model 150°C/ liquid contact side 200°C

General Industrial Series

Hygienic Industrial Series

Explosion-proof Series









ROHS

Industry application

Beverages, milk yogurt, beer fermentation and sterilization treatment, solid-liquid environmental treatment, cosmetics, food sauces, lithium battery injection, precision engineering, chemicals, etc.

Highlight

Media separation and phase separation detection

For some specific processes, the material will have different levels of phases, which may need to be identified (such as the oil phase floating on the water surface) or may need to be ignored (such as the foam layer)



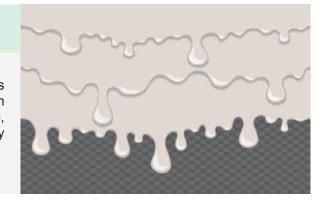
Level detection of tanks/vessels and pipelines

Generally, storage tanks, buffer tanks and filling pipelines are equipped with level sensor to detect the level of the material. The extremely short response time of the sensor enables precise and reliable control



Media contamination detection

Media contamination is not only a food safety issue, it is also economically important to be able to remove it from the entire process as early as possible. For example, residual cleaning agents in liquid foods can be reliably detected long before subsequent processing.



Protection of pipeline pumps

Pump applications are ubiquitous in industrial production, and pump idling is a serious process problem, as it can lead to misalignment or damage to equipment. However, even with viscous media or media prone to crystallization, this condition can still be detected by our sensor.



PWM output for sensors for all applications

Can detect a variety of different media Using Pulse Width Modulation (PWM) technology, users can detect different media in the same production line or processing tank in order to separate out the final product (such as various flavored soy sauce, beer, etc.). The detection uses an analog time signal, which facilitates continuous measurement. In addition, the time signal can be changed according to the DK value (dielectric constant) of the medium. So it is convenient to carry out continuous measurement and can also change different output signals according to the DK value (dielectric constant) of the medium.

Unique Features of Smart Level Sensors

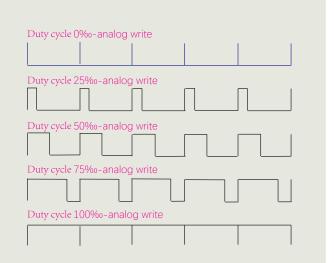
Allows triggering under conditions of multiple media (e.g. stirred vessels)

Ability to detect changes in the DK value of the medium (e.g. to measure the purity of the lubricating oil)

Features of Smart liquid level sensor

Identify the specific medium that is flowing in the pipeline (eg milk, water, CIP fluid, etc.)

Take action if the medium is contaminated with another medium (e.g. oil is contaminated with water)



Application example

In dairy production plants water is often used to separate two different products in a pipeline. The PWM technology continuously measures the DK value, ensuring that only product mixed with water is discharged into the waste water system, and no undiluted qualified milk product is wasted. This reduces the amount of waste to a minimum.









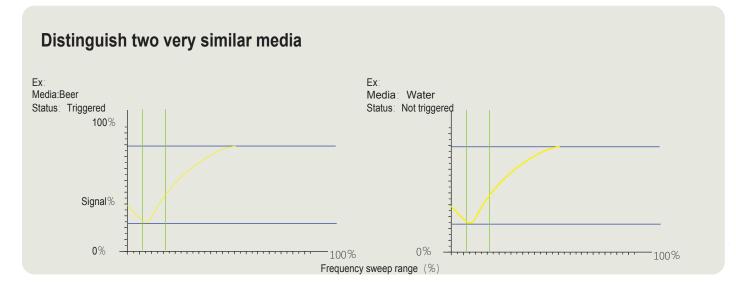




Milk

Milk/Water mixture Water

Cheese/water mixture Cheese



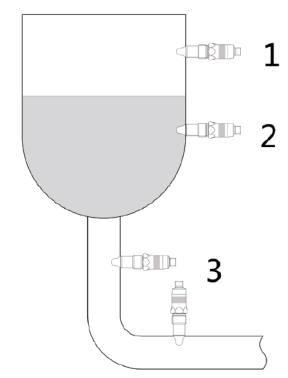
At some point, the DK value of the two media may be the same, so how to separate it? Setting two separate switch points doesn't help (two blue lines)

Smart level sensors are the perfect solution, utilizing frequency scanning technology and its ability to analyze signal strength, with different signal transitions for different media. Therefore, even if the DK value of two related media is the same, the sensor still only detects the specific media

Operation specificaiton	1				
Process connection	ID	Work Environment (long-term) Temp. < 50°C	Work pressure (Long-term)	Max work temp. (1hr) Temp.<50°C	Work Pressure (1hr max temp.)
G 1/2 Standard thread type	0	-40~115 ℃	-0.1~ 10MPa	135°C	-0.1~ 10MPa
G 1/2 Thread reverse installation type	1	-40~115 ℃	-0.1~ 10MPa	135°C	-0.1~ 10MPa
G1/2 Thread with cooling neck type	2	-40~150 ℃	-0.1~ 10MPa	135°C	-0.1~ 10MPa

Can be installed anywhere in a pipe or tank Use a torque wrench to install the sensor at the desire measurement point

- Material level upper limit
- Material level lower limit
- Dry-run protection



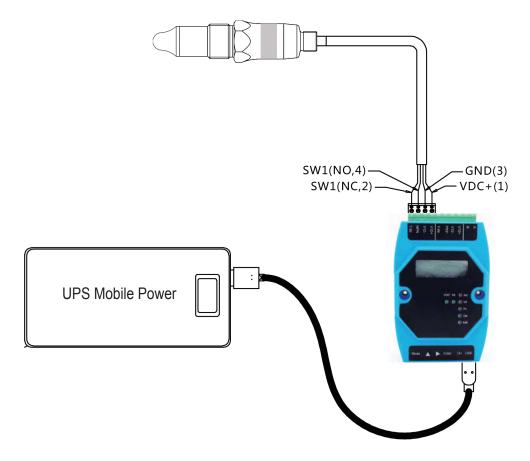
General description	
Measurement principle:	Sweep frequency
Return difference measurment	±1mm
Media property	DC≱.5
Response time	0.2s
Damping time	0~5s (Can be adjusted)
Repeatability	±1mm
Process conditions	
Process temp. (Standard process connection)	-40~115 ℃
Process pressure (Standard process connection)	-0.1~ 10MPa
Other connections	Refer to Operation conditions t
Process conditons	able
Process connection types	
Types	Refer to dimension diagram
Installation location:	Top, buttom, side
Netted materials	PEEK 304 or 316L
Wetted Surface Roughness	Ra< 0.8 μm
Environment conditions	
Protection level	IP67
Humidity	<98% RH , there is condensation
Environment temp.	Cable outlet type: -25~70 °C M12 Connector type: -40~85 °C
Storage temp.	Cable outlet type: -25~70 °C
• .	M12 Connector type: -40~85 ℃
Output signal	
Output type	NPN
	PNP
Output logic (NPN, PNP type)	 NO(Normally turn on)
	NC (Normally turn off)
Output voltage drop	PNP:1.5 ±0.5V , Rload=10k
(Typical value)	NPN:1.5 $\pm 0.5V$, Rload=10k
Output current	20mA (Max. Value)
Leakage current	<100uA
Output short circuit protection	Yes

Size:	Refer to dimension diagram			
Material	Stainless steel			
Electrical connection				
Connection method	4x0.5mm ² Cable wire M12 4 pin connector			
Power supply				
Voltage range	12~30VDC			
Start time	<1s			
Supply current (No load)	8mA (Typical value) 40mA(Max. value)			
Reverse polarity protection	Yes			
Media strength	500VAC			
Default factory setting				
Damping time	0s			
Alarm point parameters AL1	250 (low dielectric constant)550 (Water-based media)720 (Conductive paste)P1000 ≱L1 Alarm triggered			
Measurement value PV	0~1000 ,After calibration: 100 : Probe in air 900 : Probe in water			
Return difference alarm	25			
Protection function	Parameters cannot be modified			
Certification	before being unlocked			
EMI irradiation	GB/T 24338.4 -2009			
EMC immunity	GB/T 24338.4 -2009			
Explosion-proof certification	Ex ia IIC T6 Ga Ex iaD 20 IP65 T80°			
Hygienic certification	FDA, AAA			
	·			

Model name components: Ex.: XR50P-0D00-6LNI	M/G0									
	Model name	Output Type	Softwar Type	re Alarm Setting	Health -care Cert.	E-Proof Cert.	Proces: Materia	s Sealir Il ring	ng Electric Connection	Process - connec -tion
Model name	XR50								UOII	
NPN PNP Relay (External Module)		N P R								
One-way alarm Dual independent alarm (NO+NC) Dual independent alarm (NO+NO) PWM pulse width modulation			0 1 2 4							
Default (water) User specified				D C						
No healthcare certificaiton FDA/AAA					0					
No explosion proof certification Intrinsically safe explosion-proof Explosion-proof in dusty places						0 1 2				
Titanium alloy 316L stainless steel							TI 6L			
No gasket Specified material gasket								N C		
M12A 4-pin header (plastic) M12A 4-pin header (metal) Wire four-core cable outlet 1 meter									M L W	
G0-G1/2 Thread+Standard probe RG-reverse installation G1/2 thread + standard probe G1-G1/2 thread + cooling neck + standard probe H0-Hygienic type G1/2 thread + standard probe H1-G1/2 thread + 150mm deep probe H2-G1/2 thread + 250mm deep probe										GO RG G1 HO H150 H250

KOMM700 Portable Operator

Use a portable programmer to check, configure, backup and restore XR series sensor data parameters, and can also be used to modify threshold parameters and functions on the sensor installation site



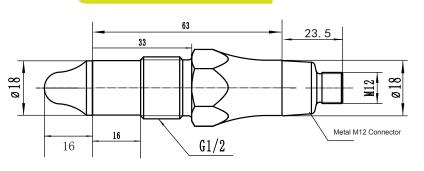
Recommended Alarm Thresholds for Common Media Specs: Air 0

Media	Example	Recommended alarm thresholds
Water based solution	Faucet water	550 (Default factory setting)
	Acid, alkali solution	
Foam	Beer foam	350
Viscous conductive medium	Flour paste	720
Grease	Edible oil, lubricating oil	250
Low water solids particles	Dried tea leaves	180
High water solid particles	Rice, wheat	250

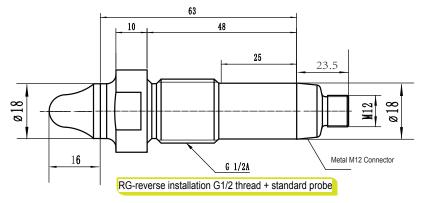
XR05 Series



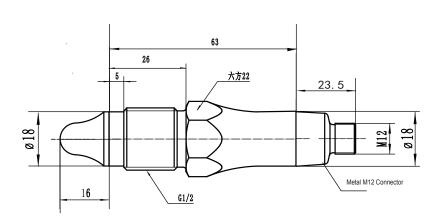
H0-Hygienic type Thread + standard probe









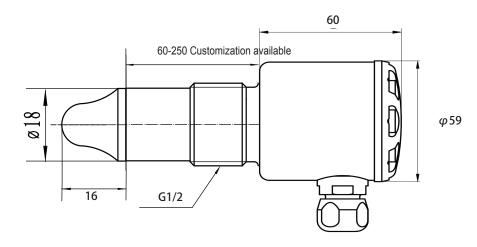


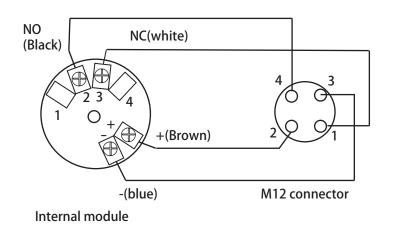
G0-G1/2 thread + standard probe

For more product dimensions, see the next page

XR06 Series





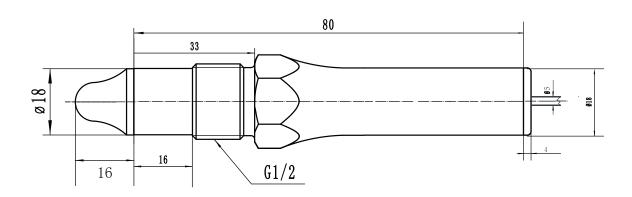


XR07 Series (Cable Version)

Standard Probe



— SENSOR —



XR07 Cable version G1/2 Thread+ Standard probe

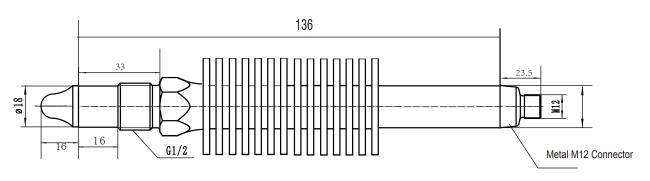
Cooling neck+Standard probes are resistant to high temperatures up to 150°C and 200°C

Drawings H0-G1/2 Thread +Cooling neck+ Standard prob 59 Metal M12 Connector H0-G1/2 Thread+Cooling neck+Standard probe Metal M12 Connector H0-G1/2 Thread+Cooling neck+Standard probe Metal M12 Connector GO-G1/2 Thread+Cooling neck+Standard probe 136 G0-G1/2 Thread+Cooling neck+Standard probe 59 Metal M12 Connector

Resistant to temperature up to 235°C Double cooling necks+ Standard probe



Drawing



H0-G1/2 Thread+ Double cooling necks+ Standard probe



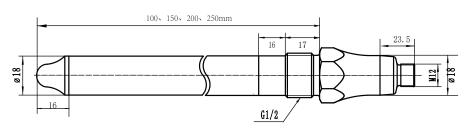


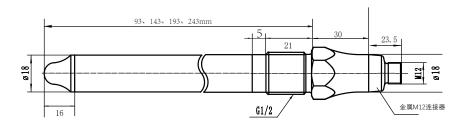
Extended probe 100-250mm



Drawings (Tolerance ±1)

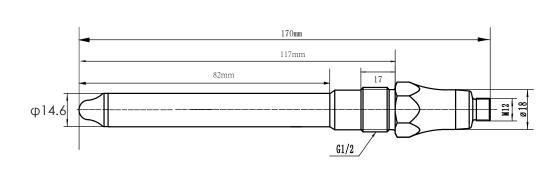
H1-G1/2 Thread+Insert deep 100mm Probe
H1-G1/2 Thread+Insert deep 150mm Probe
H1-G1/2 Thread+Insert deep 200mm Probe
H1-G1/2 Thread+Insert deep 250mm Probe
H1-G1/2 Thread+Insert deep 93mm Probe
H1-G1/2 Thread+Insert deep 143mm Probe
H1-G1/2 Thread+Insert deep 193mm probe
H1-G1/2 Thread+Insert deep 193mm probe





Reducer φ14.6mm-G1/2 Thread+Insert deep 166mm Probe

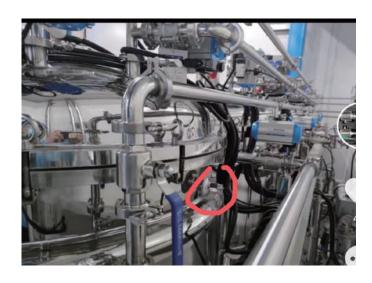














Non-standard customization





